

HAKKO FX-791

N₂ STATION

N₂ STATION

Instruction Manual

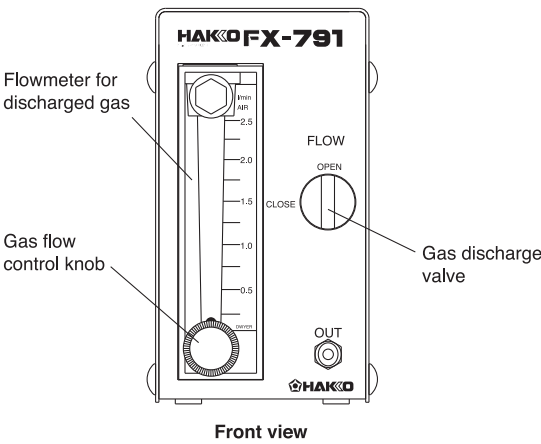
Thank you for purchasing HAKKO FX-791 N₂ Station.
Please read this manual before operating the HAKKO FX-791.
Keep this manual readily accessible for reference.

Specifications

Name	HAKKO FX-791
Outer dimensions	70(W) × 121(H) × 134(D) mm
Weight	0.6 kg
Pressure guage for discharged gas	0.2 MPa (2.0 kgf/cm ²)
Gas flow	0.25l/min - 2.5l/min

*The specifications and design are subject to change without notice.

Part Names



OPERATION

1. Connect N₂ gas to the IN connector on the rear.

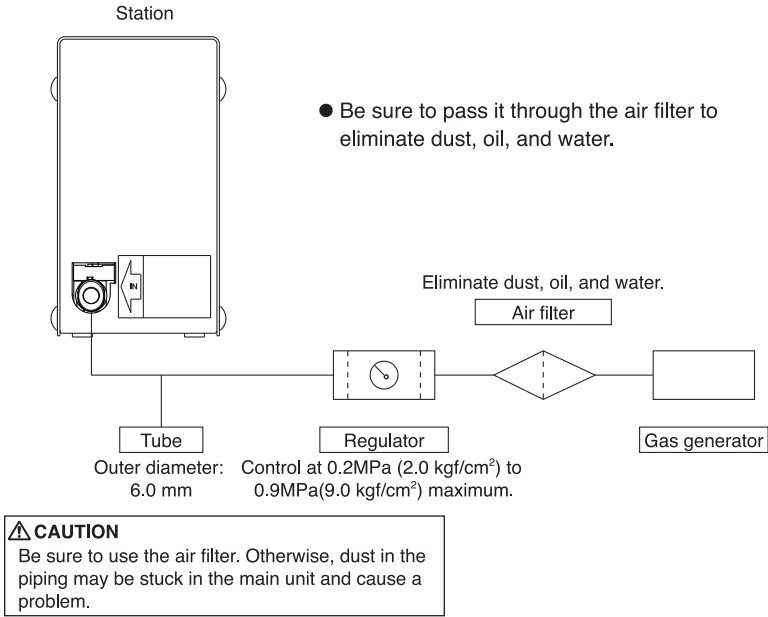
Limit the input gas pressure at 0.2MPa (2.0kgf/cm²) to 0.9MPa (9.0kgf/cm²) to maximum.
If this limit is exceeded, parts for the main unit may be broken.

2. Set the flow rate of the discharged gas.

Connect the soldering iron tube into the OUT connector.
Open the gas discharge valve marked FLOW.
The gas will start being discharged.
Using the gas flow control knob, select the appropriate gas flow rate in accordance with the application of soldering job.
(Turn the knob clockwise to reduce the gas flow and counterclockwise to increase the gas flow.)

CAUTION
Use the gas flow control knob only, when adjusting the flow.
When opening or closing N₂, use the gas discharge valve.

Connection example



- 各言語（日本語、英語、中国語、フランス語、ドイツ語、韓国語）の取扱説明書は以下の URL、HAKKO Document Portal からダウンロードしてご覧いただけます。（商品によっては設定の無い言語がありますが、ご了承ください。）
- 各國語言（日語、英語、中文、法語、德語、韓語）的使用說明書可以通過以下網站的 HAKKO Document Portal 下載參閱。（有一部分的產品沒有設定外語對應、請見諒）
- Instruction manual in the language of Japanese, English, Chinese, French, German, and Korean can be downloaded from the HAKKO Document Portal.
(Please note that some languages may not be available depending on the product.)

➡ <https://www.hakko.com/english/support/doc/>

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