

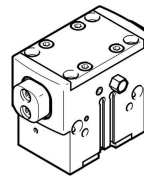
# Parallel Gripper HGPD-25-A-G1 - Festo 1132943

<b>Item no.</b>	<b>FES-1132943</b>	<b>Manufacturer</b>	<b>Festo</b>
<b>Manufacturer no.</b>	<b>HGPD-25-A-G1</b>	<b>EAN</b>	<b>4052568227081</b>

Festo gripper for secure handling and positioning of workpieces in automated processes.

## TECHNICAL DATA

Article authenticity	<b>Original product</b>
Betriebsdruck max [bar]	<b>8.000000</b>
Condition of article	<b>New</b>
HS-Code	<b>84798997</b>
Pneumatischer Anschluss	<b>M5</b>
Schutzart	<b>IP65</b>
Weight	<b>0.361 kg</b>
Werkstoff	<b>Aluminium</b>



## STANDARDS & COMPLIANCE

**ISO 8573-1:2010**

## DESCRIPTION

Festo gripper for secure handling and positioning of workpieces in automated processes. The key technical data of this genuine Festo article are listed below.

size	25
Stroke per gripper jaw [mm]	6
Max. exchange precision [mm]	<math>\leq 0,2 \text{ mm}</math>
Max. gripper jaw play ax, ay [deg]	<math>\leq 0,1 \text{ deg}</math>
Max. gripper jaw play Sz [mm]	<math>\leq 0,02 \text{ mm}</math>
Rotational symmetry [mm]	<math>\leq 0,2 \text{ mm}</math>
Repeatability grippers [mm]	<math>\leq 0,04 \text{ mm}</math>
Quantity Gripper jaws	2
installation position	arbitrary

Principle of operation	double acting
Gripper function	Parallel
Construction set up	Inclined plane Force controlled movement cycle
Position detection	For proximity switch
Operating pressure [bar]	4 to 8
Operating pressure blocking air [bar]	0 to 0.5
Max. working frequency gripper [Hz]	<math>\leq 3</math> Hz
Min. opening time a 6 bar [ms]	24
Min. closing time at 6 bar [ms]	51
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]
Information about operating and control medium	Oiled operation possible (required in further operations)
Corrosion resistant class KBK	2 - moderate corrosion stress
Protection category	IP65
ambient temperature [°C]	5 to 60
Mass inertia [kg/cm <sup>2</sup> ]	1,72
Max. torque on gripper jaws Mx static [Nm]	30
Max. torque on gripper jaws My static [Nm]	25
Max. torque on gripper jaws Mz static [Nm]	15
Lubrication interval guide elements [Mio SP]	5e+006
Max. mass per external griper finger [g]	138
Product weight [g]	361
Fastening type	With Throughway bore and dowel pin With Female thread and dowel pin Selectively: Female thread and centring sleeve With Throughway bore and centring sleeve
Pneumatic connection blocking air	M5
Pneumatic connection	M5
Material information	RoHs compliant
Cover cap material	High-alloyed stainless steels
Housing material	aluminium anodized
Gripper jaws material	hardened Steel
Gripping force safety	When opening