

Hand Tap JIS B-4430/B HSSE-VAP - Völkel

Item no. VOES91213

Manufacturer Völkel

VÖLKE hand tap in HSS-G for cutting internal threads by hand. Ground cutting edges for clean, standard-compliant threads in steel and non-ferrous metals.

TECHNICAL DATA

Ausführungsklasse	TEC
Ausführungstyp	JIS B-4430/B HSSE-VAP
Country of Manufacture	Germany
Weight	0.05 kg



DESCRIPTION

For cutting and recutting internal threads by hand. The ground HSS-G tap cuts evenly and delivers a dimensionally accurate thread to standard, guided by the square drive in a tap wrench.

KEY BENEFITS

- Material HSS-G, ground for clean cutting quality
- For through and blind holes depending on version
- Square drive for tap wrenches and tool holders
- For readily machinable materials up to around 900 N/mm²

TECHNICAL SPECIFICATIONS

Standard version to DIN, ground HSS-G. Set grading on multi-piece sets for step-by-step thread forming.

APPLICATIONS

Workshop, assembly, maintenance and repair. Cutting new threads and recutting damaged threads by hand.